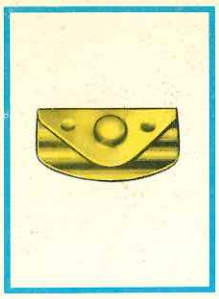
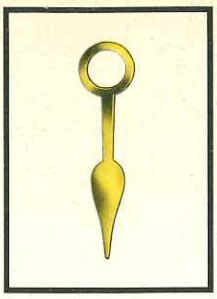
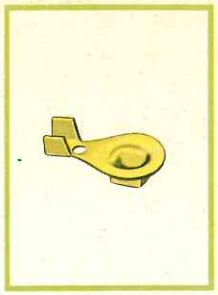
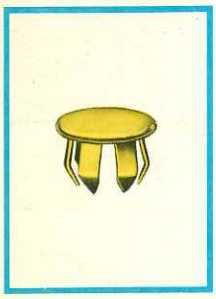




stampings • snap fasteners • hands • arrows • terminals • clamps



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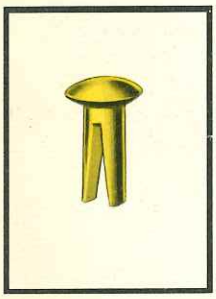

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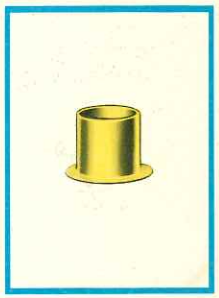
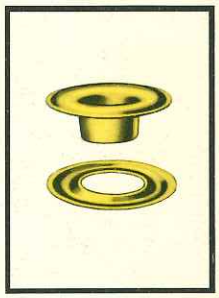


eyelets



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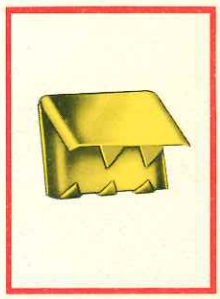

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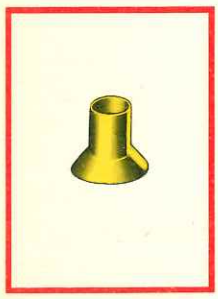
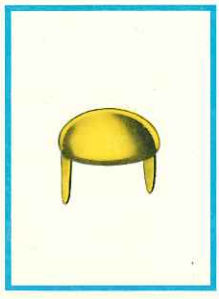
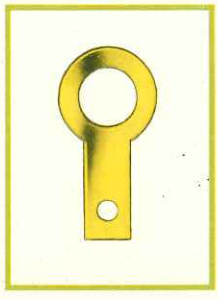
Designers Reference Catalog for Fasteners and Stampings

Rec'd 11-1968

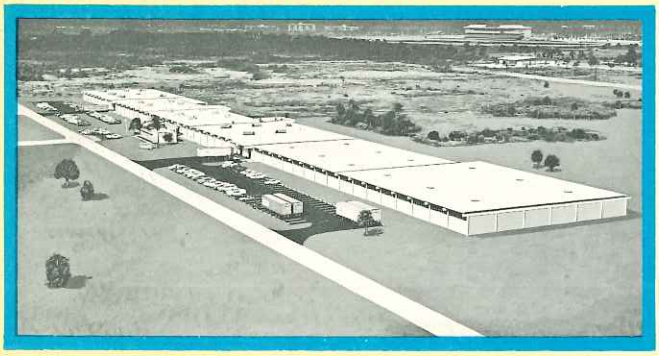
side prong rivets • screw washers • drive rivets • tubular rivets • tips

BROOKLYN PLANT — Area One

BROOKLYN PLANT — Area Two

POMPANO BEACH PLANT



Copyright 1968 — by Edwin B. Stimpson Company, Inc.

From these Stimpson plants, comprising almost 500,000 square feet and completely furnished with modern high speed automatic production equipment, flows the largest variety of standard and special fasteners, stampings and setting machinery produced by any one company.

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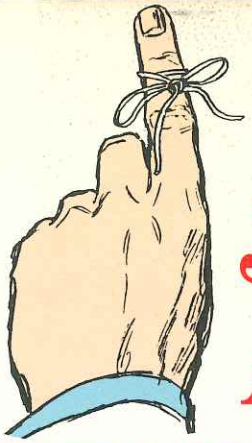


JUST A REMINDER...

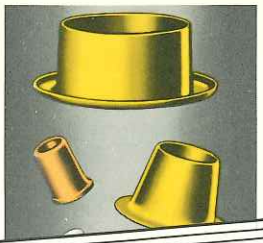
. . . that although many standard fasteners and metal articles are shown in this catalog, it is by no means complete.

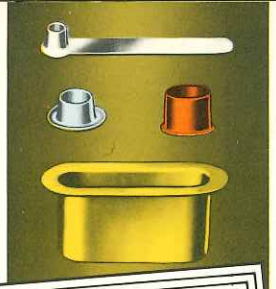
. . . that Stimpson offers over 10,000 different items and could not illustrate them all here. We urge you to send a sample, print or sketch of the fasteners or metal article you are now using or plan to use in your product.
State yearly usage for most attractive prices.

. . . that for prompt service our stock nearly always exceeds —

2 Billion Eyelets
450,000 Gross of Grommets and Washers
500,000 Gross of Snap Fasteners
300 Million Tubular Rivets
155 Million Side-Prong Rivets
100 Million Stampings

Let us quote attractive prices on your fastener needs.





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We hope you will find this catalog interesting and useful in helping you choose the correct fastener or metal part for your application. Should you need additional copies, we'll be glad to furnish them on request.

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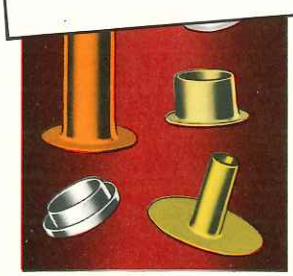
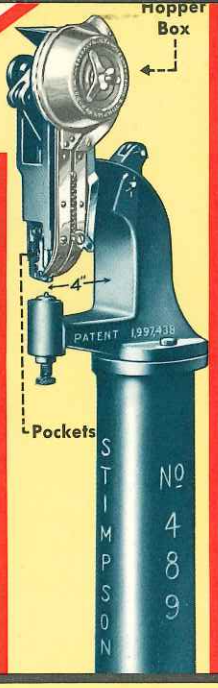


The STIMPSON "68 and Eyeleting System--

--from the world's largest producer of eyelets.

The Stimpson "68 and 1" Eyeleting System achieves versatility while maintaining high quality and lowering costs at the same time . . . a tough combination to beat.

Send for Stimpson's new Eyelet Catalog No. 110 which illustrates over 1750 standard and special eyelets with dimensions and a complete line of modern automatic eyeleting machines.



"YES, ONE VERSATILE

No. 489

AUTOMATIC FEED EYELETING MACHINE . . .

. . . to feed and set all lengths in the same diameter series.

Foot power model shown here but also furnished in electric or pneumatic models and with larger throat depths.

Columns below list additional parts needed (optional at slight extra cost) to enable feeding and setting entire single series.

Change of parts occurs at red separation line.

GRADUATED SIZE EYELETS

ALSO AVAILABLE WITH FLAT FLANGE

All dimensions in inches.	Length Under Flange .093 3/32	.125 4/32	.156 5/32	.187 6/32	.219 7/32	.250 8/32	.281 9/32	.312 10/32	.344 11/32	.375 12/32	.406 13/32	.437 14/32	Hopper Box	Set of Pockets
OUTSIDE DIAMETER .059 / FLANGE DIAMETER .105 / METAL THICKNESS .007	GS 2-3	GS 2-4	GS 2-5	GS 2-6	GS 2-7								ONE	ONE
OUTSIDE DIAMETER .089 / FLANGE DIAMETER .150 / METAL THICKNESS .009	GS 3-3	GS 3-4	GS 3-5	GS 3-6	GS 3-7	GS 3-8	GS 3-9	GS 3-10					ONE	ONE
OUTSIDE DIAMETER .121 / FLANGE DIAMETER .200 / METAL THICKNESS .0095	GS 4-3	GS 4-4	GS 4-5	GS 4-6	GS 4-7	GS 4-8	GS 4-9	GS 4-10	GS 4-11				ONE	ONE
OUTSIDE DIAMETER .152 / FLANGE DIAMETER .245 / METAL THICKNESS .010	GS 5-3	GS 5-4	GS 5-5	GS 5-6	GS 5-7	GS 5-8	GS 5-9	GS 5-10	GS 5-11	GS 5-12			ONE	ONE
OUTSIDE DIAMETER .183 / FLANGE DIAMETER .290 / METAL THICKNESS .0105	GS 6-3	GS 6-4	GS 6-5	GS 6-6	GS 6-7	GS 6-8	GS 6-9	GS 6-10	GS 6-11	GS 6-12	GS 6-13	* GS 6-14	TWO	TWO
OUTSIDE DIAMETER .215 / FLANGE DIAMETER .340 / METAL THICKNESS .011	GS 7-3	GS 7-4	GS 7-5	GS 7-6	GS 7-7	GS 7-8	GS 7-9	GS 7-10	GS 7-11	GS 7-12	GS 7-13	* GS 7-14	ONE	ONE
OUTSIDE DIAMETER .246 / FLANGE DIAMETER .385 / METAL THICKNESS .011	GS 8-3	GS 8-4	GS 8-5	GS 8-6	GS 8-7	GS 8-8	GS 8-9	GS 8-10	GS 8-11	GS 8-12	GS 8-13	* GS 8-14	ONE	ONE

* — double rachet required.

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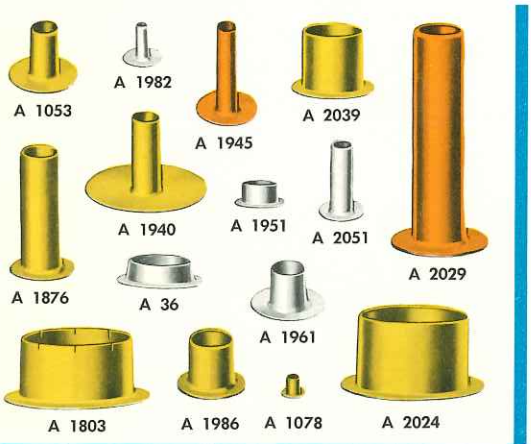
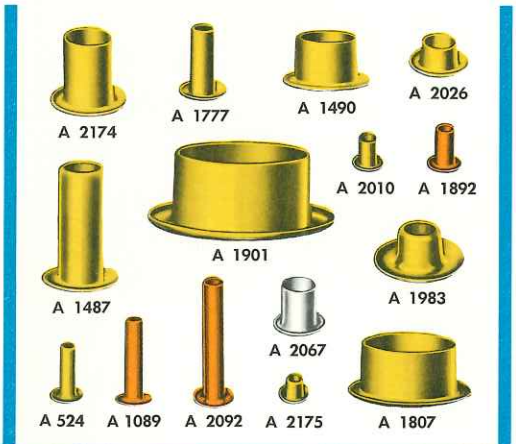
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

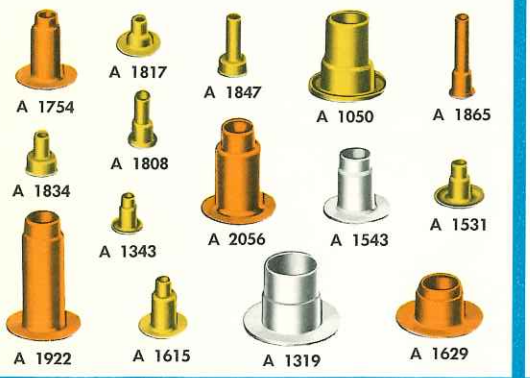
EYELETS — Round — Square — Oval — Oblong — Shoulder — Closed End — Any Size — Any Style — Any Color — Any Metal — Any Quantity

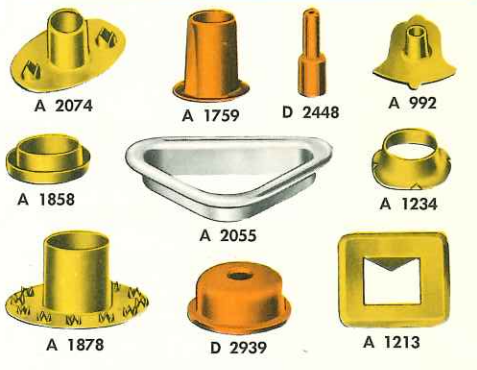
STIMPSON IS THE WORLD'S LEADING PRODUCER OF EYELETS — OVER 2700 SIZES AND STYLES

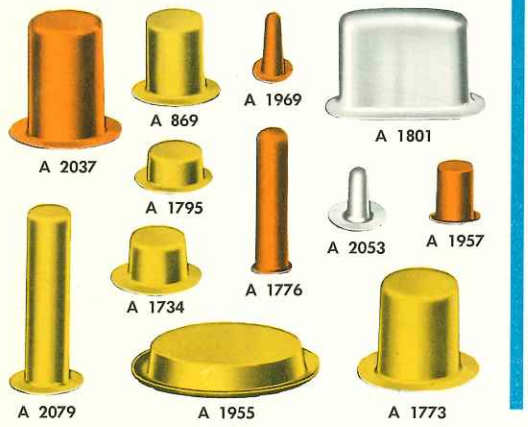
The eyelets illustrated are just a few of the many we make. We maintain the largest eyelet stock in the world, and make over 2700 different sizes and styles. If you use eyelets send for our eyelet catalog No. 110 which illustrates standard eyelets in various sizes and styles together with dimensions. We make all types of eyeleting machines . . . see page 23.

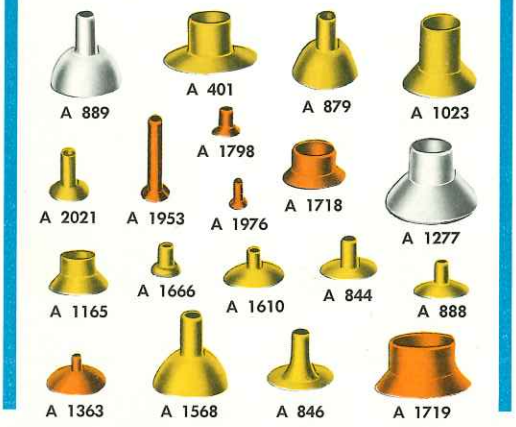


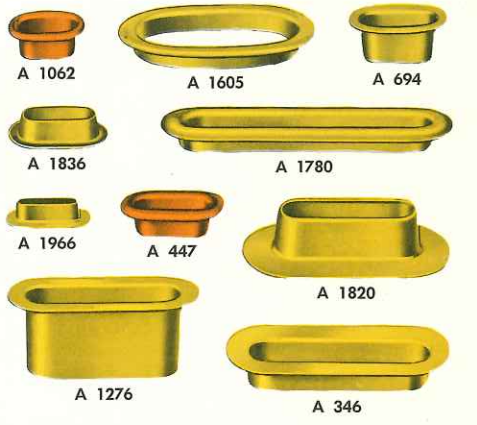












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ARTICLES ILLUSTRATED ARE ACTUAL SIZE

GROMMETS AND WASHERS

Made from brass, aluminum, and zinc . . . in any finish. Large stocks on hand for immediate delivery. Advise the size and quantity . . . we will be glad to quote.

Send for our pennant in which are inserted the regular grommets and plain washers. It will help you determine the size required for any job, and to order from.

Oval and oblong grommets . . . we have illustrated just a few of the many we make. If you use them write for our catalog No. 110 which shows a large number of sizes and styles, together with dimensions.

STIMPSON GROMMETS AND WASHERS MEET WITH LATEST MILITARY AND COMMERCIAL SPECIFICATIONS.

#00 G & W
5/32" HOLE

#0 G & W
1/4" HOLE

#1 G & W
5/16" HOLE

#2 G & W
3/8" HOLE

#3 G & W
7/16" HOLE

#4 G & W
1/2" HOLE

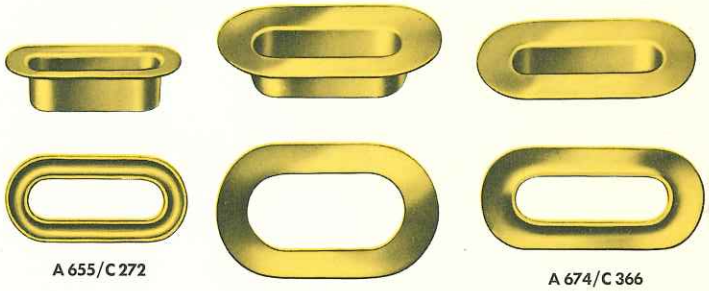
#5 G & W
5/8" HOLE

#6 G & W
3/4" HOLE

A 1333

A 1334

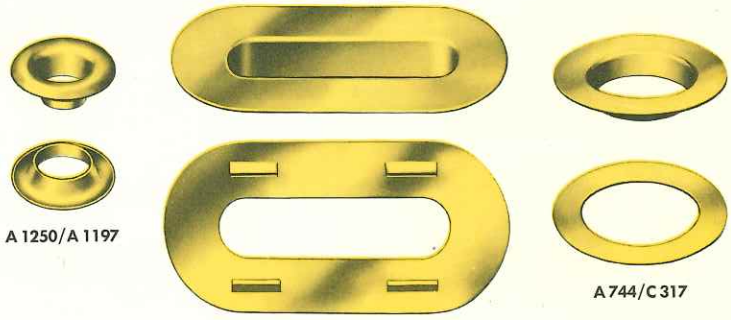
A new patented grommet and washer made for thin flexible materials like cheese-cloth and rubber sheeting. Our machines can insert them automatically – feeding and inserting both the grommet and the washer.



A 655/C 272

A 591/C 189

A 674/C 366



A 1250/A 1197

A 646/C 233

A 744/C 317

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ARTICLES ILLUSTRATED ARE ACTUAL SIZE

GROMMETS AND WASHERS

Stimpson teeth and spur grommets and washers are stiff and uniform, and they can be set with a nice, smooth coil giving them great strength and holding quality.

If you will send us samples of your work we will insert the grommet and washer you require and return it to you for inspection. No obligation whatever.

All Stimpson grommets and washers meet with latest military and commercial specifications.

For grommeting machines . . . see page 23.

#0 TEETH
1/4" HOLE

#1 TEETH
5/16" HOLE

#2 TEETH
3/8" HOLE

#3 TEETH
7/16" HOLE

#4 TEETH
1/2" HOLE

#5 TEETH
5/8" HOLE

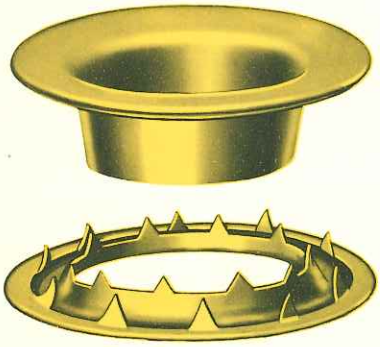
#0 SPUR
1/4" HOLE

#1 SPUR
5/16" HOLE

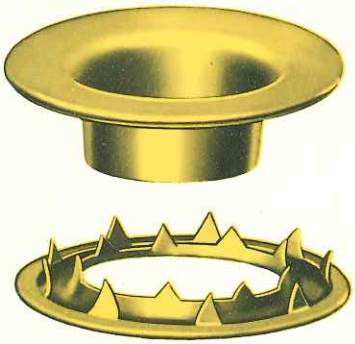
#2 SPUR
3/8" HOLE

#3 SPUR
7/16" HOLE

#4 SPUR
1/2" HOLE



#8 SPUR
1" HOLE



#7 SPUR
7/8" HOLE

#6 SPUR
3/4" HOLE

#5 SPUR
5/8" HOLE

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Now— the lowest cost, quality riveting system available anywhere....

....the STIMPSON "C-E RIVET" and C-1 MACHINE

We took the low priced, fast delivery .... STIMPSON "C-E RIVET" and teamed it with our low cost, high quality, automatic feed "C-I" MACHINE. THE RESULT .... the lowest cost, precision riveting system yet introduced on the market.

- The Stimpson "C-E Rivet" is uniform and strong ... will coil better than any tubular rivet we know of ... and they cost less.
- With our production set up of the "C-E Rivet" you can be assured of immediate delivery ... no waiting ... no delay.
- The "C-E Rivet" is made from steel or brass and can be driven thru most materials such as leather, paper, cloth, cardboard, etc., without first punching a hole, and will also feed in the riveting machines now on the market.

C-E Number 100	Shank Diameter	Head Diameter	Length Under Head	Type of Head	Will Do the Work of Rivets
	.123	.218	.156 (5/32")	Oval	3/32" thru 5/32" long
	.123	.218	.218 (7/32")	Oval	3/16", 7/32" long
	.123	.218	.250 (1/4")	Oval	1/4"
	.123	.218	.312 (5/16")	Oval	9/32" thru 5/16" long
	.123	.218	.437 (7/16")	Oval	6/16" thru 7/16" long
	.123	.218	.500 (8/16")	Oval	7/16" thru 8/16" long

C-E Number 125	Shank Diameter	Head Diameter	Length Under Head	Type of Head	Will Do the Work of Rivets
	.142	.312	.187 (3/16")	Oval	1/8" thru 3/16" long
	.142	.312	.312 (5/16")	Oval	1/4" thru 5/16" long
	.142	.312	.500 (8/16")	Oval	7/16" thru 8/16" long

Send for samples and prices. State yearly usage so we can quote our most attractive price.

At slight extra cost we can furnish quick-interchangeable parts to enable automatic feeding of all lengths shown in either single series of C-E Rivets.

FOOT POWER

Height ..... 50½"
Weight ..... 130 lbs.
Throat Depth ..... 4½"
Stroke ..... 1¾"
Floor Space ..... 14" x 21"

This machine is used by shops where the production is not large and also in the experimenting and designing departments of large plants.

ELECTRIC

Height ..... 50½"
Weight ..... 218 lbs.
Throat Depth ..... 4½"
Stroke ..... 1¾"
Floor Space ..... 16" x 24"

This machine will increase production and reduce worker fatigue. The operator places the work in position and then simply presses the foot treadle which operates the machine. No experience is required.

PNEUMATIC

Height ..... 50½"
Weight ..... 150 lbs.
Throat Depth ..... 4½"
Stroke ..... 1¾"
Floor Space ..... 14" x 18½"

This air operated machine works easily, smoothly and quietly . . . simple to operate . . . no experience is necessary. Can be operated with the minimum of effort . . . gives operator speed with little fatigue. Low operating and maintenance cost.

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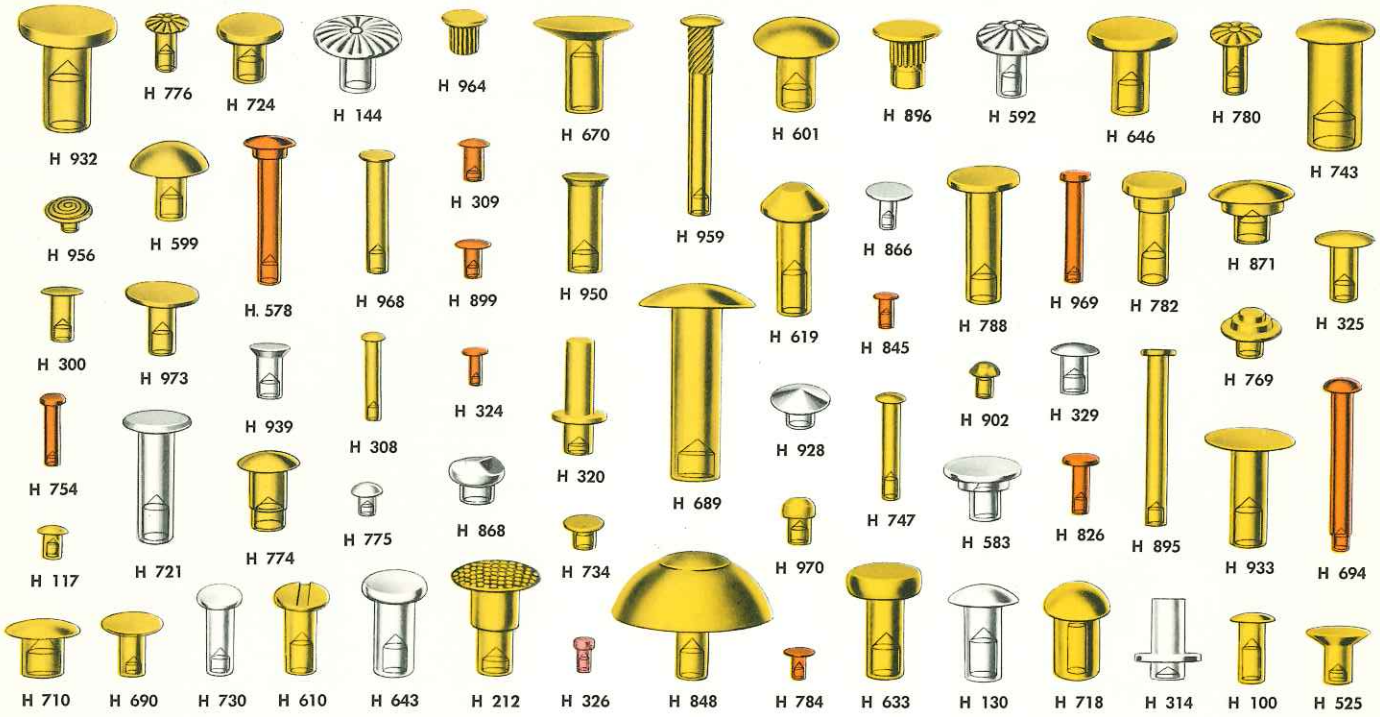
RIVETS

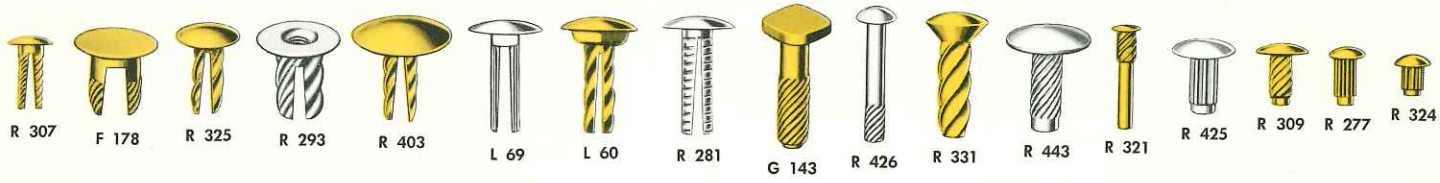
STIMPSON DRIVE RIVETS are used in metal, wood, hard rubber, etc. They can be fed and inserted automatically and hold firmly.

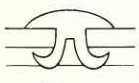
STIMPSON TUBULAR RIVETS shown here are just a few of the many we make. The head size and the body diameter are as shown in the illustration . . . actual size . . . but we can furnish different lengths . . . different metals . . . and different finishes. Illustrations are actual size.

For riveting machines see page 23. Send for our latest Rivet Catalog.

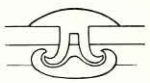


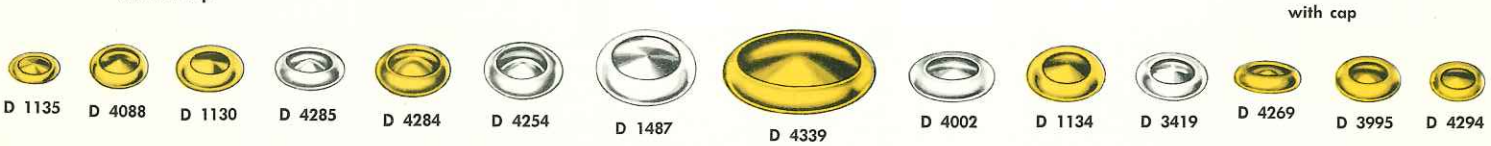
STIMPSON DRIVE RIVETS are used in metal, wood, hard rubber, etc. They can be fed and inserted automatically and hold firmly.





STIMPSON RIVET CAPS — give the other side a more finished appearance and can be used with either tubular or split rivets.





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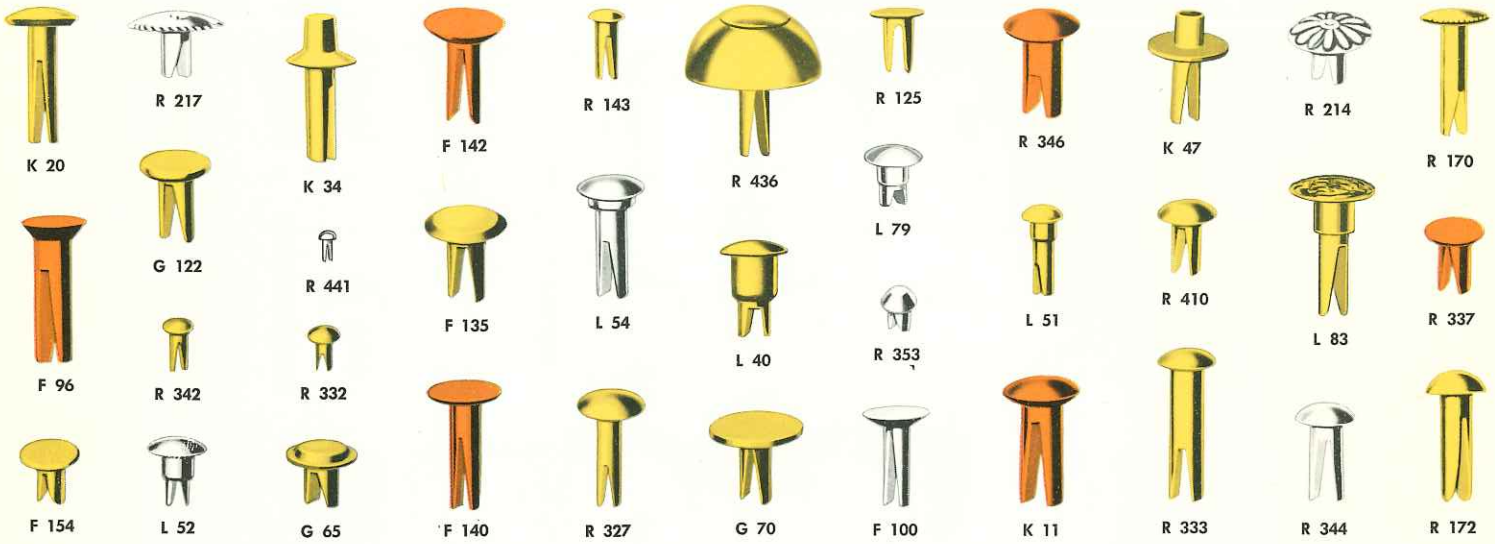
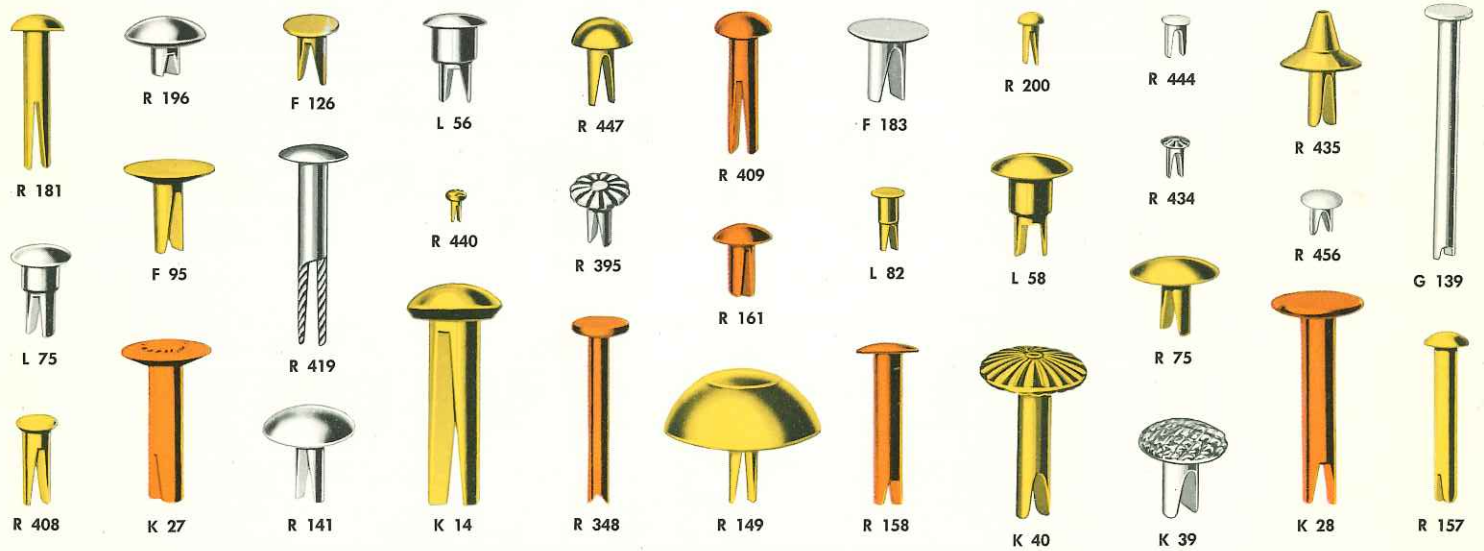
SPLIT RIVETS

Stimpson Rivets are of superior quality . . . the slots are milled (not punched) which means greater uniformity . . . freedom from burrs or twisted prongs.

The rivets illustrated are just a few of the many we make. The head size and the body diameter are as shown in the illustration . . . actual size . . . but we can furnish different lengths . . . different metals . . . different finishes.

For riveting machines see page 23. Send for our latest Rivet Catalog.





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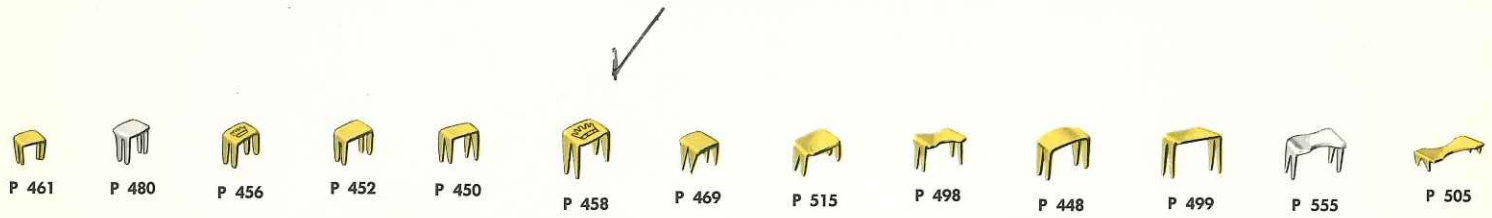
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

SIDE PRONG RIVETS

are made from steel but can also be made from other metals . . . and plated as desired.

Most of the rivets shown can be furnished in various lengths. Special design heads showing trade marks, monograms, etc. can be made to order. For attaching machines see page 23.



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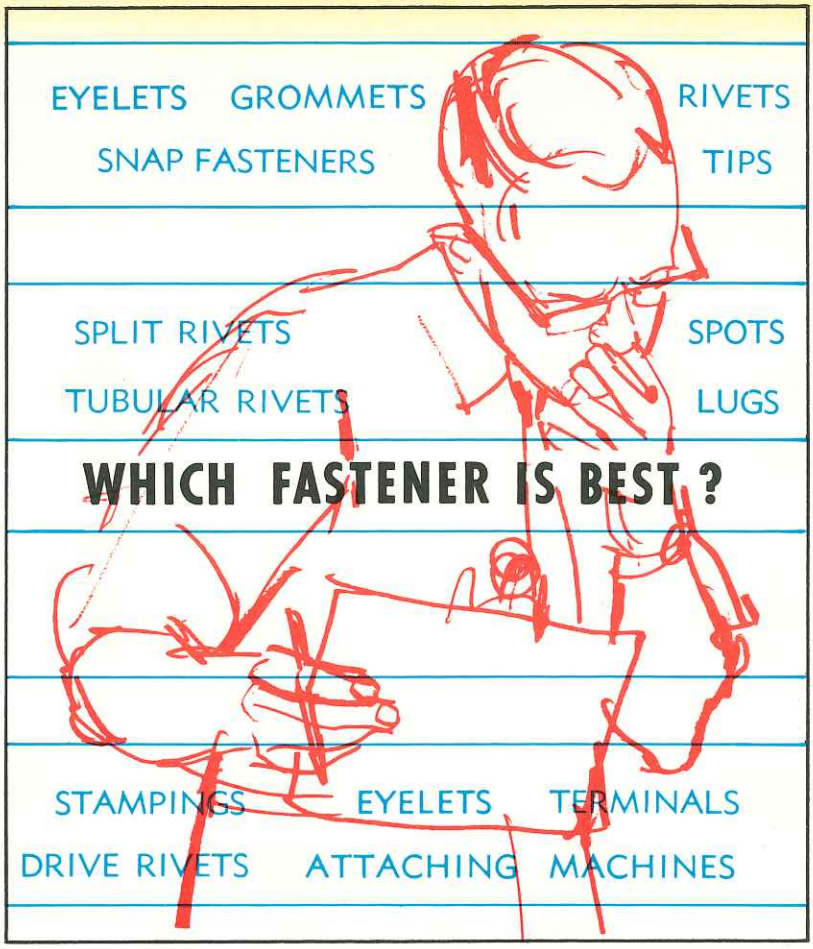

A FREE SERVICE TO HELP YOU

A fastening may often be made with several different types of fasteners . . . but only one will do the job best. The right fastener can effect savings for you . . . improve the strength and appearance of your product . . . and increase production.

Send us samples of your work, or blueprints of parts you have under development . . . or samples of work which are giving you trouble. Our experts will recommend the right fastener for your particular job. Just a few of the thousands we make are illustrated in this catalog.

Many manufacturers have saved thousands of dollars and improved their product by using this service. Send us samples of your work . . . today. Remember, this service is free and does not obligate you in any way.

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ARTICLES ILLUSTRATED ARE ACTUAL SIZE

SNAP FASTENERS

Can be furnished in any color, in japan or lacquer. Metallic finishes, too.

They can be furnished in various combinations. Your work may require a longer or shorter post. We can furnish them to suit the material you are using. Write for our sample card and see the fine quality and beautiful finishes of our fasteners. Machines for setting . . . see page 23.

D 2042
10 LINE

D 2162
12 LINE

D 1922
14 LINE

D 1934
16 LINE

D 1975
18 LINE

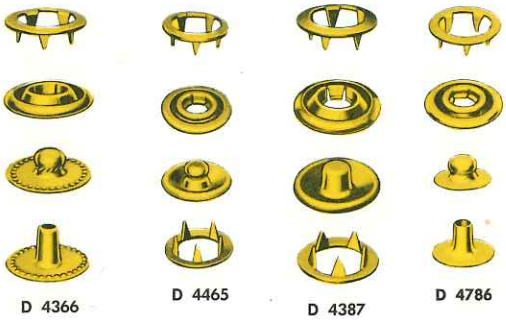
D 2251
18 LINE

D 1935
20 LINE

D 2080
22 LINE

D 2219
24 LINE

D 4417 — 14 LINE



D 4366

D 4465

D 4387

D 4786

D 4373 — 14 LINE

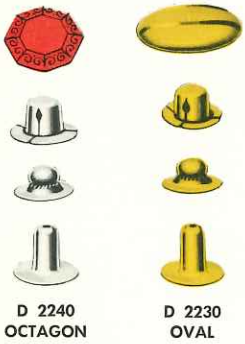
D 4362
14 LINE

D 4172
14 LINE

D 4140
10 LINE

D 4342
14 LINE

D 4349
14 LINE



D 2240
OCTAGON

D 2230
OVAL

D 2206
SLIDE

D 2247
SLIDE

D 4617
24 LINE

D 2213
POST

D 2119
SUSPENDER

D 1997
BELT

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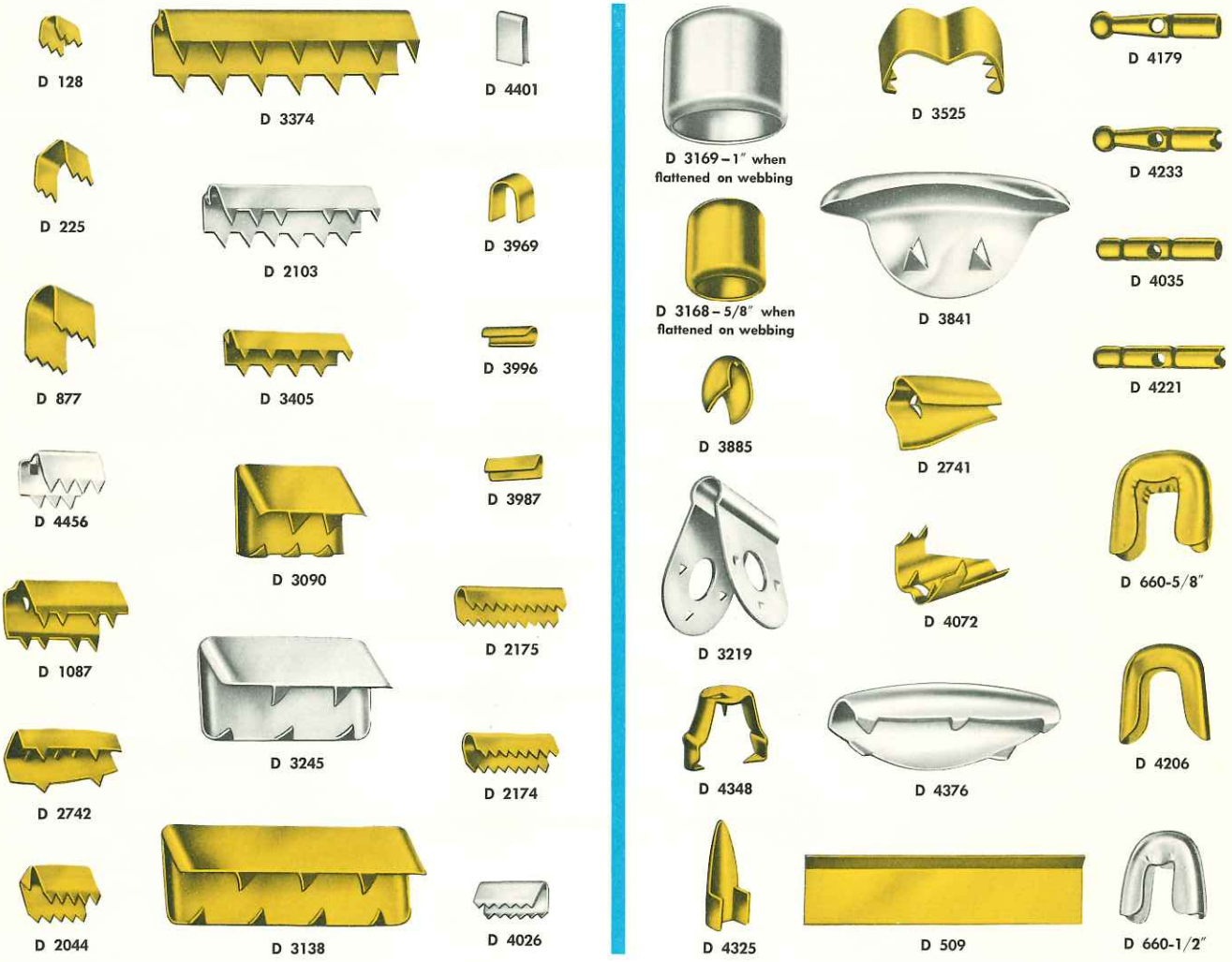
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

CLAMPS - TIPS

Let us quote you on anything you use in this line.

If you don't see the type and size you use, write us — we can make any similar part to your order, or it may already be a standard Stimpson item.



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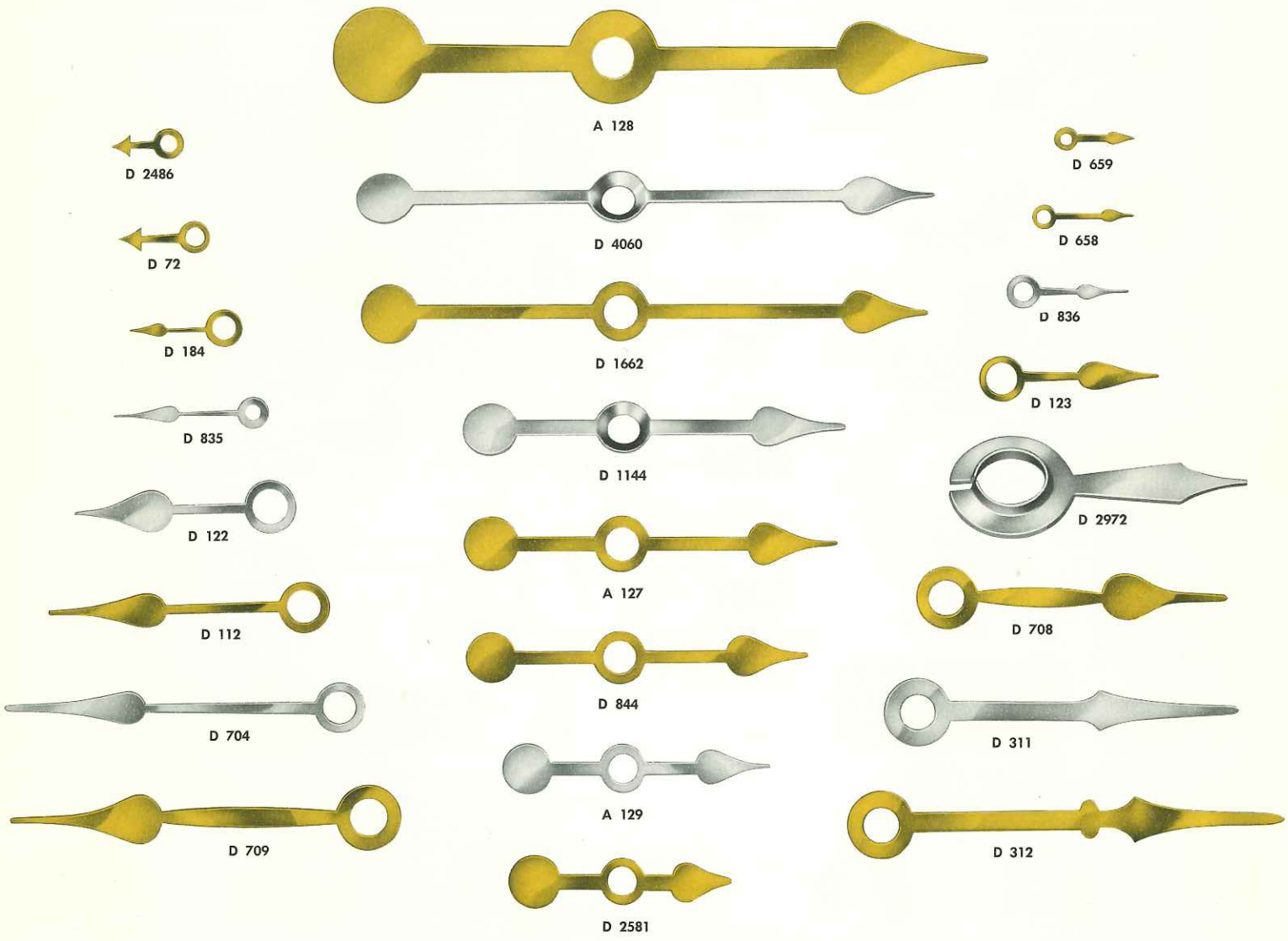
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

ARROWS - HANDS

For cards, toys, games, dials, etc.

Send your article to us . . . we will attach the best hand, arrow or spinner, with the correct fastener . . . tight or loose, as required . . . and submit to you for inspection. No charge or obligation.

We can make any special size required.



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FERRULES

A complete line of

chis[illegible]vn,

as [illegible]ner

ferru[illegible]

We [illegible]ny

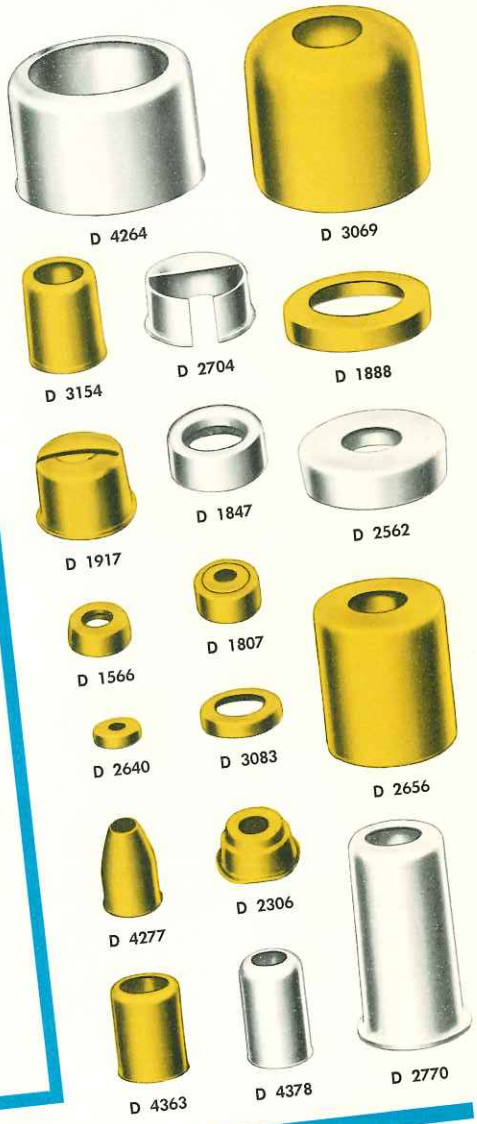
size [illegible] you re-

quire . . . from any metal.

Stimpson Catalog for Fasteners & Stampings received 11-1968

ARTICLES ILLUSTRATED ARE ACTUAL SIZE

Stimpson



ARTICLES ILLUSTRATED ARE ACTUAL SIZE

HOLE PLUGS

THE WORLD'S LARGEST VARIETY IS MANUFACTURED BY STIMPSON.

Made to plug holes of sizes as indicated.

Used where hole must be accessible for oiling, adjustment, installation, etc. They quickly snap into holes and are easily removed and re-inserted. For holes from 1/8" to 2".

If you use hole plugs . . . send for our Hole Plug Catalog showing our full line with dimensions.

D 3985
5/16" HOLE
HOOK IN HEAD

D 3989
3/8" HOLE
1/8" HOLE IN HEAD

D 4298
9/16" HOLE
.223" HOLE IN HEAD

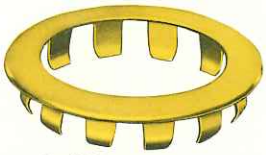
D 4308
3/4" HOLE
.380" HOLE IN HEAD

D 4358
7/8" HOLE
1/2" HOLE IN HEAD

D 3791
61/64" HOLE
25/64" HOLE IN HEAD

D 3910
1" HOLE
9/64" HOLE IN HEAD

D 3596
1" HOLE
3/4" HOLE IN HEAD



D 4338 1-1/8" HOLE
.937" HOLE IN HEAD

D 4230
5/8" HOLE

D 4186
7/8" HOLE

D 4332
1-3/16" HOLE

D 4344
7/16" HOLE

D 4110
1/2" HOLE

D 4324
33/64" HOLE

D 3886
17/32" HOLE

D 4258
5/8" HOLE

D 4253

D 4333 1-1/8" HOLE

D 4128
1/4" HOLE

D 4167
1/4" HOLE

D 4232
13/32" HOLE

D 4407
3/8" HOLE

D 4410
7/16" HOLE

D 4117
.650" HOLE

D 4051 21/32" HOLE
.255" HOLE IN HEAD

D 4034
21/32" HOLE

D 4030
21/32" HOLE

D 4111
21/32" HOLE

D 4064
25/32" HOLE

D 4044
25/32" HOLE

D 4166
51/64" HOLE

D 3031
7/8" HOLE

D 4131
.900" HOLE

TUBING HOLE PLUGS

D 3683 1/2" HOLE

D 3720 3/4" HOLE

D 3833 1" HOLE

D 3916 1-1/4" HOLE

ELECTRICAL KNOCKOUT PLUGS

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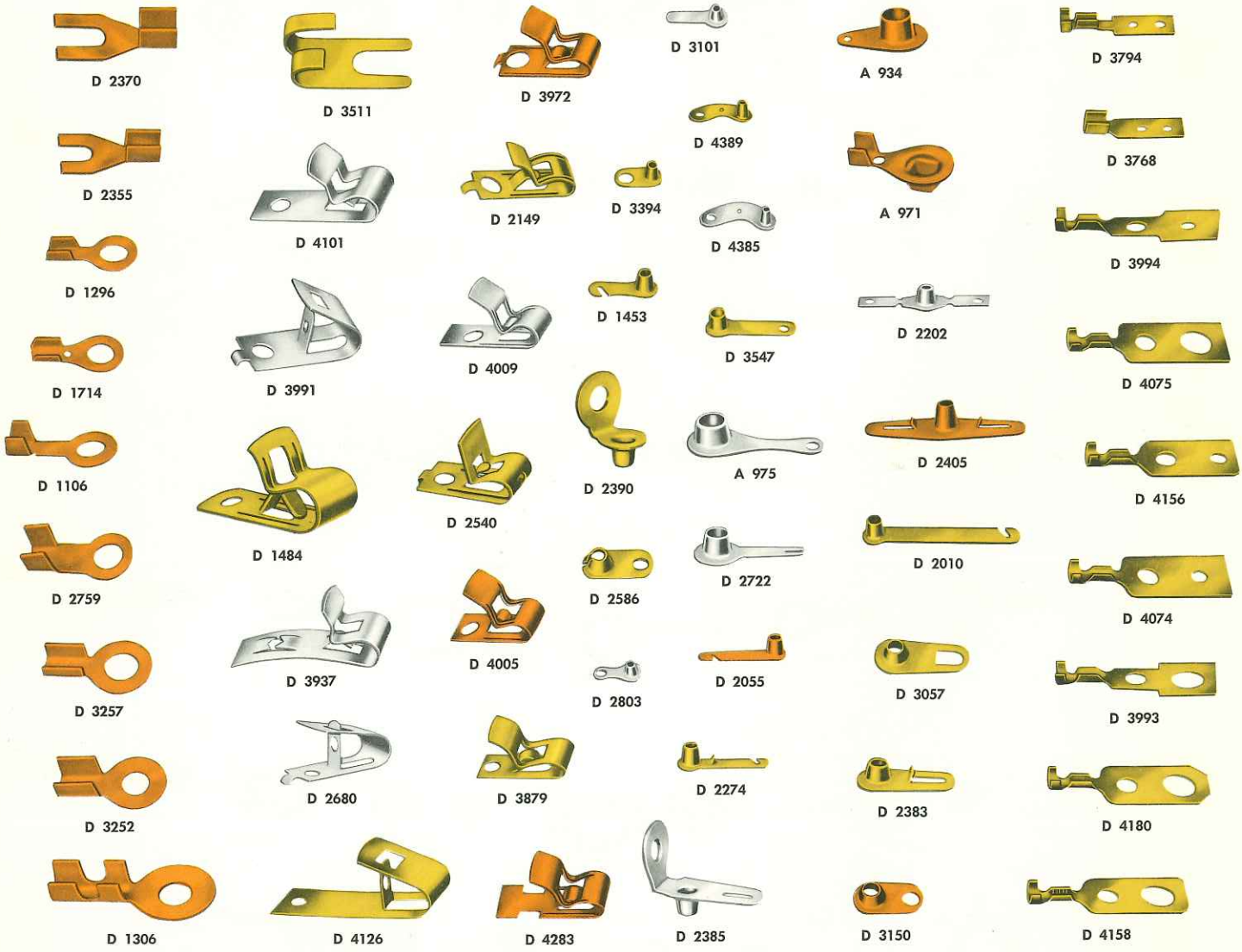
PARTS FOR RADIO AND ELECTRICAL WORK

ARTICLES ILLUSTRATED ARE ACTUAL SIZE

On these two pages you will find illustrations of Carbon Caps, Clamps, Connectors, Contacts, and many other parts.

We have made a great many other electrical parts but cannot show them all here. Tell us what you need. We will submit samples and quote interesting prices.

We can make any part you require . . . to your specifications.



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D 2923
D 1577
D 4261
D 2930
D 3980
D 2927
D 2467
D 1796
D 2174
D 3371
D 2175
D 3372
D 128
D 225
D 877
D 1180
D 2829
D 467
D 2957
D 897
D 1566
D 2116
D 2773
D 818
D 934
D 2110
D 1538
D 3947
D 4183
D 4307
D 3019
D 3337
D 1869
D 3025
D 3085
30
H 158
15
D 4048
10
D 2297
D 4345
D 4393
D 3948
D 3988
D 3311
D 4297
D 3004
D 2580
D 3551
D 3323
D 3876
D 2038
D 2319
D 1495
D 1412
D 2037
D 3830
D 1832
D 1461
D 1831
D 564
D 1564
D 1472
D 1446
A 797/A 798
D 988
A 1784/D 4053
A 799/A 800
D 4041
S 155/D 3510
D 2604
D 1859
D 2587
D 917
D 3473
D 2841
D 3244
D 2234
D 1805
D 1072
D 1400

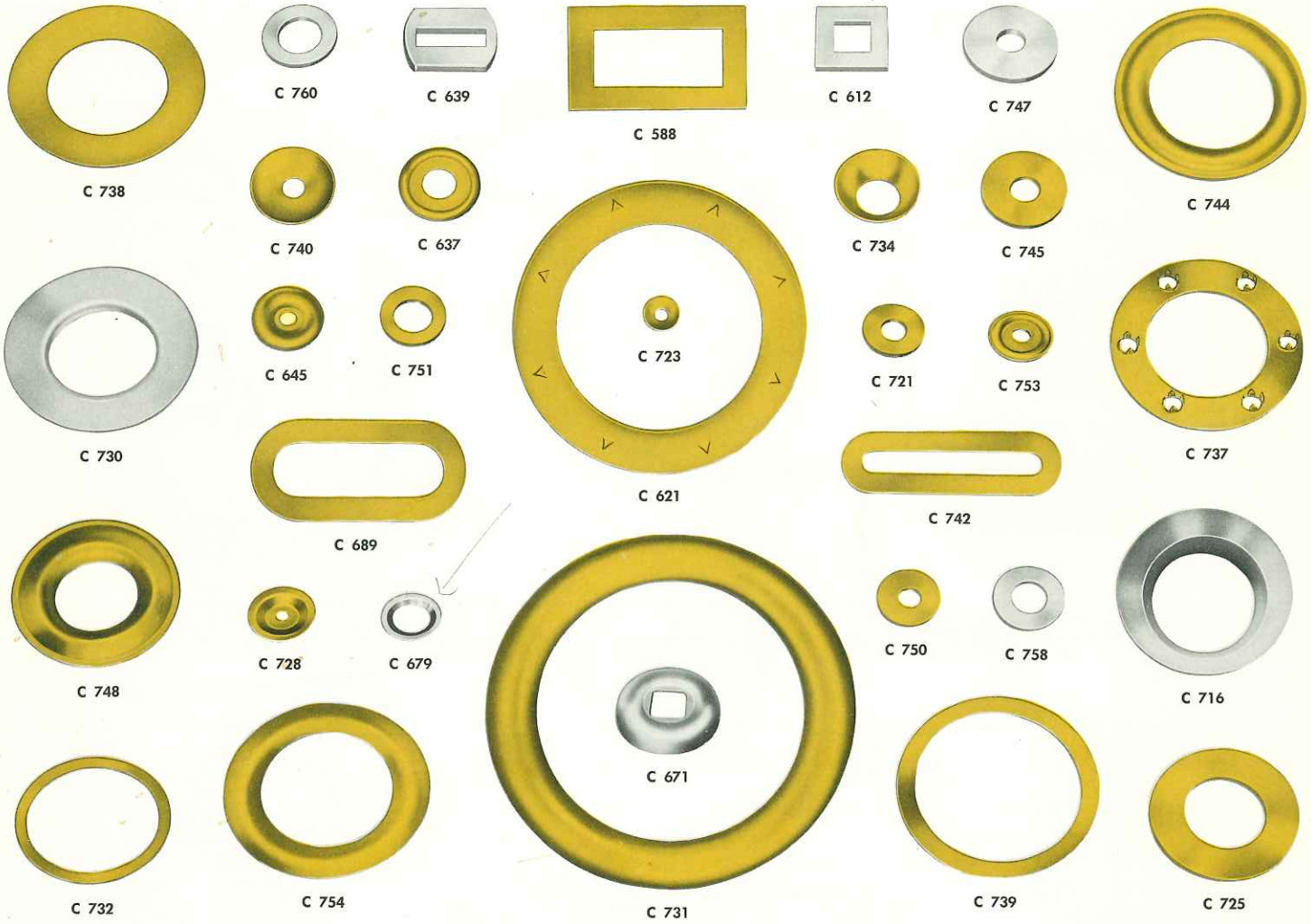
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

WASHERS

We make hundreds of different sizes and styles . . . from any metal and in any finish.

Write and tell us what you require . . . we will probably have it.

Our large stock assures quick service. Send for our latest Washer Catalog.



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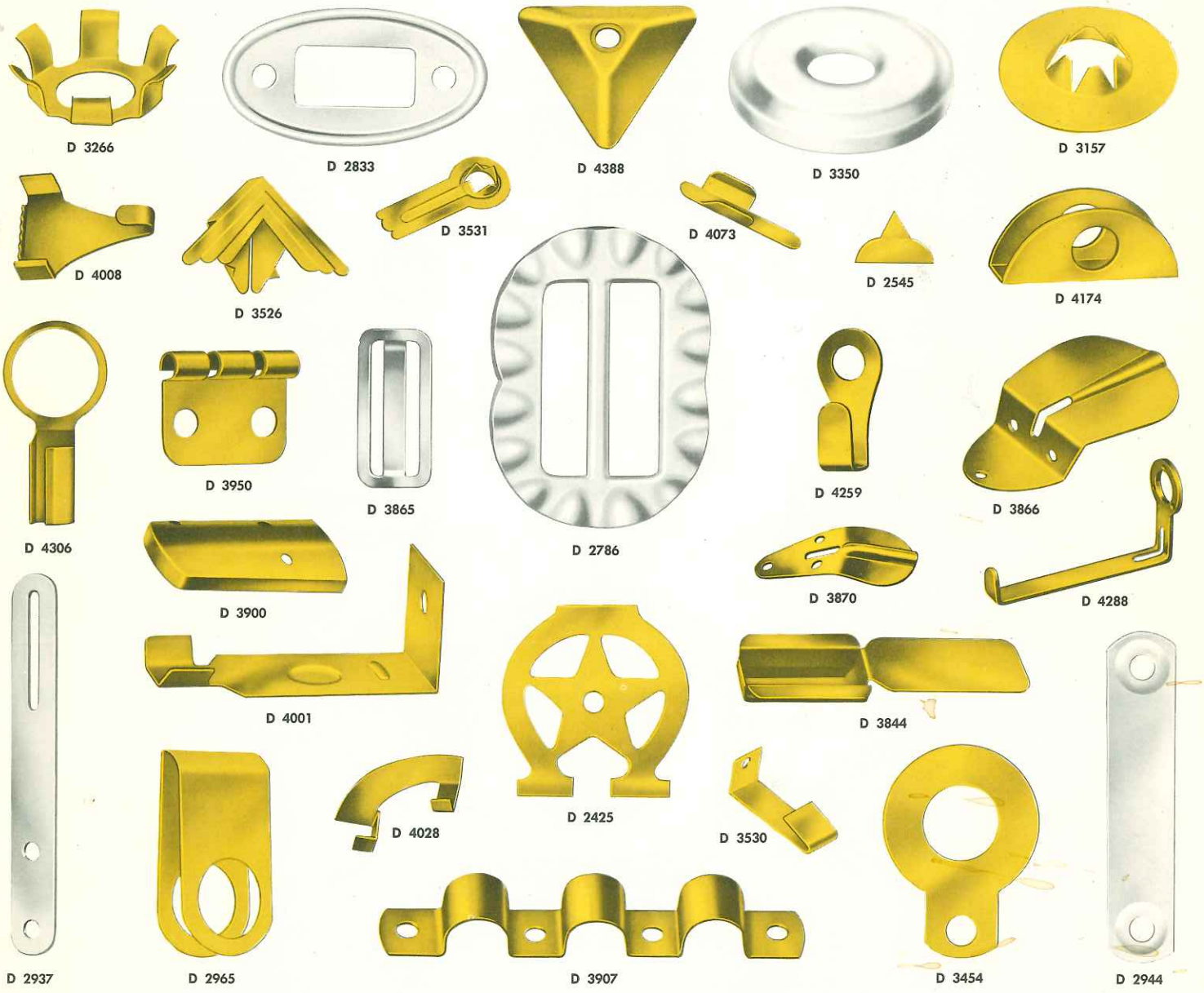
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

STAMPINGS

Automatic production . . . from any metal . . . at economical prices. We can make most any stamping you may need.

Our modern equipment assures quick service, right prices, accuracy and quality.



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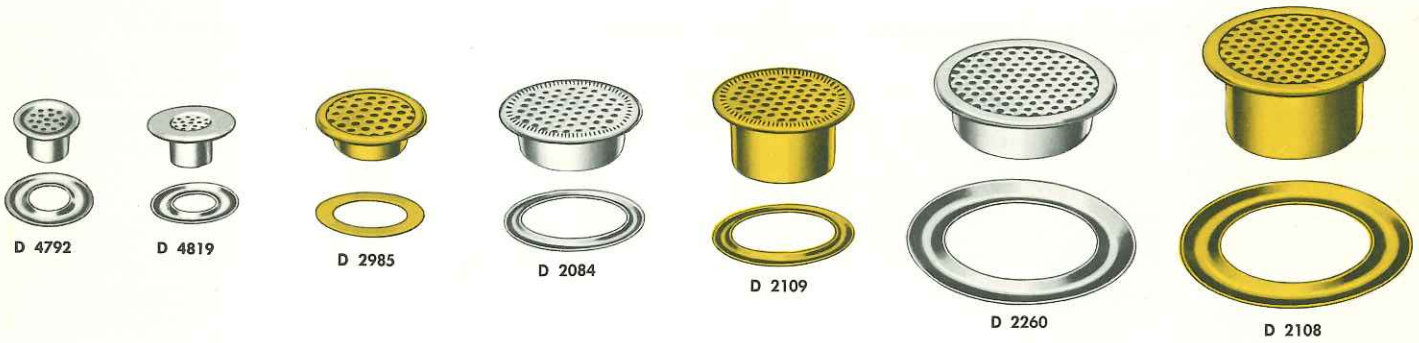
ARTICLES ILLUSTRATED ARE ACTUAL SIZE

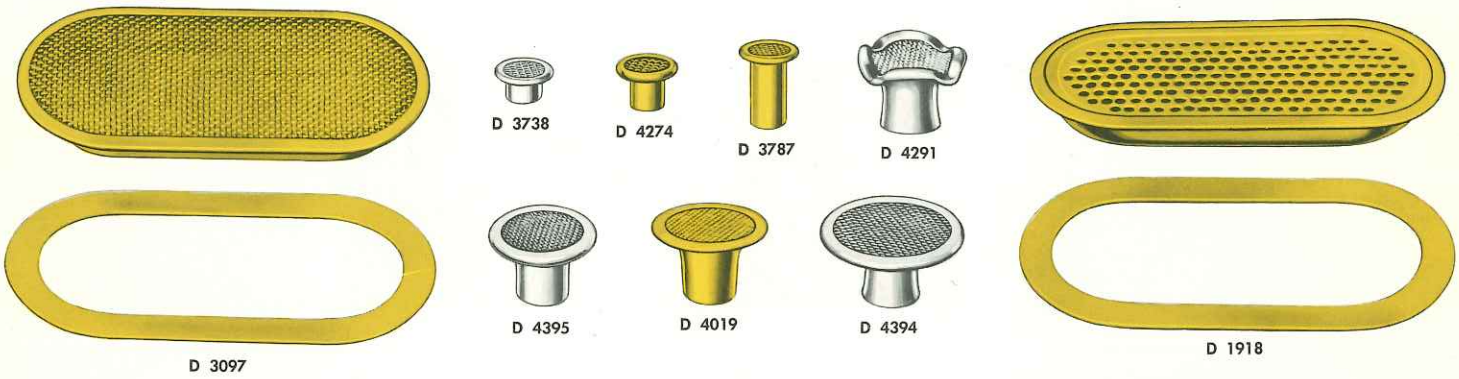
VENTILATORS AND WASHERS

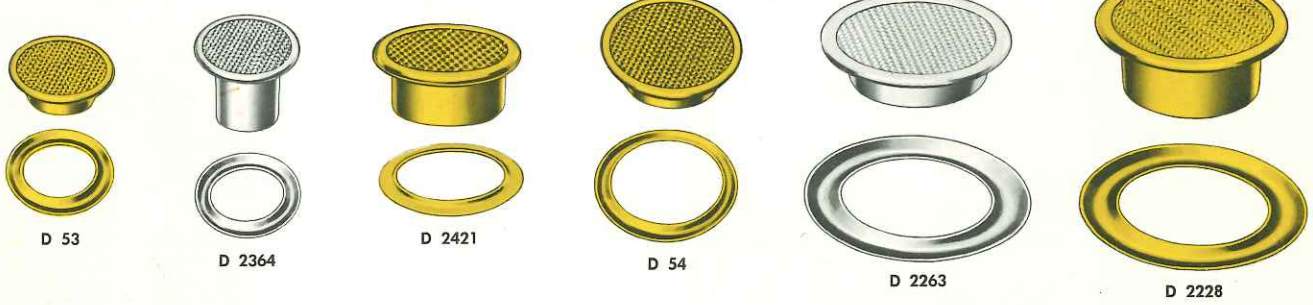
Can be furnished in brass, nickeled, black nickeled and colored finishes.

Large stocks on hand for prompt delivery.

Machines for attaching . . . see page 23.







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Stimpson Quality Built Machines

STIMPSON, precision engineered, attaching machines are constantly updated with the latest improvements.

You can be assured of dependable operation and uniform settings over extended periods and under punishing use.

Most Stimpson Machines can be furnished with special fixtures to suit your application. Where volume warrants, we can build special machines for parts not adaptable to conventional hopper feed machines.

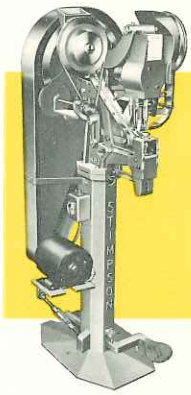
Let us recommend the correct fastener and machine at lowest cost, for your particular work.

No. 405 Hand Lever Bench.

No. 479 HAND FEED PNEUMATIC. Also furnished in foot or Electric Power.

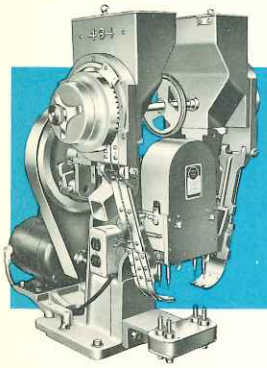
No. 489 Automatic Feed Foot Power. Also furnished in electric or pneumatic.

No. 489 Automatic Feed Bench Pneumatic.

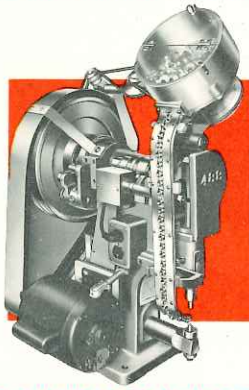


No. 482 Automatic Dual Feed Electric. Also furnished in single feed.

SPECIAL COMPENSATORS CAN BE FURNISHED — ELIMINATING BREAKAGE ON FRAGILE OR VARIABLE THICKNESS MATERIAL.



No. 484 Automatic Quadruple Feed-Bench Electric. Also furnished in single, double or triple feed.

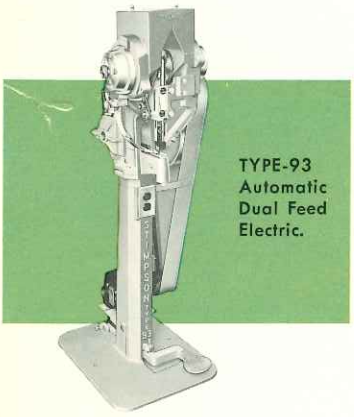


No. 488 Automatic Feed Bench Electric.

TYPE-B Automatic Feed Bench Electric.

TYPE-57 Bench Electric with special vibrator feed.

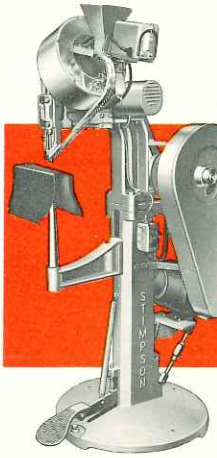
MANY OF THESE MACHINES ARE AVAILABLE WITH SPECIAL ARMS, MULTIPLE-ADJUSTABLE CENTER HEADS AND FEED GUIDES.



TYPE-93 Automatic Dual Feed Electric.

TYPE-10 Automatic Feed — Electric. Also furnished with special arms and double adjustable center heads.

TYPE-12 Automatic Feed — Elec. Also furnished with dual feed, etc.



TYPE-10 Electric with special vibrator feed.

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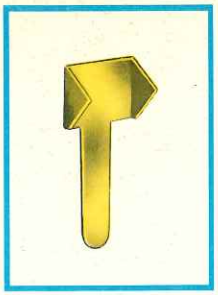
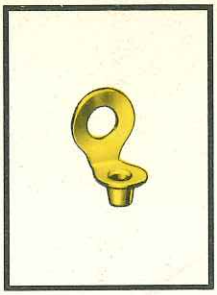
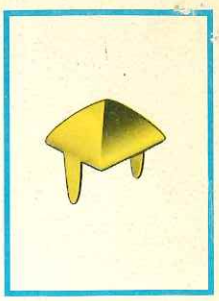
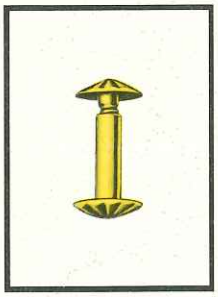
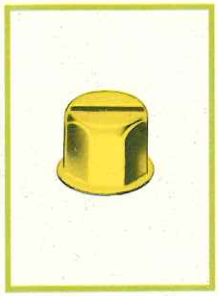
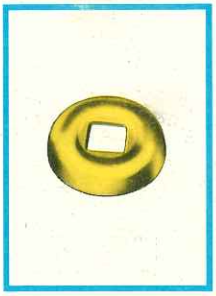
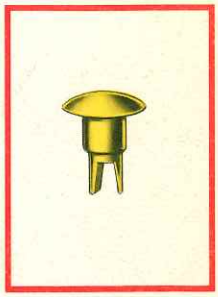
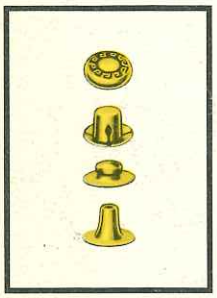
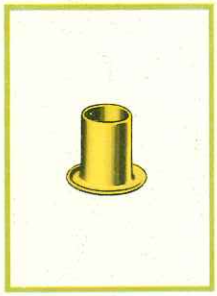
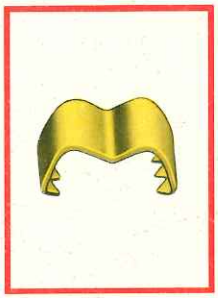
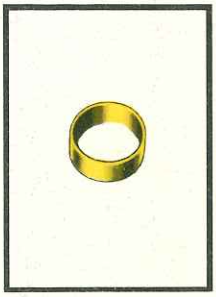
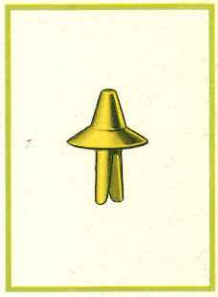





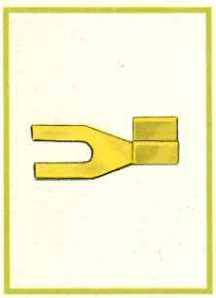
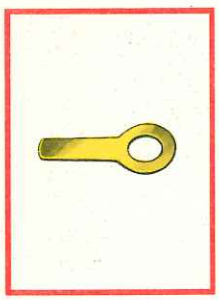
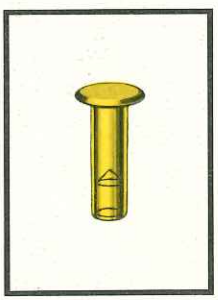
tubular rivets · stampings · eyelets · terminals · hole plugs · spots

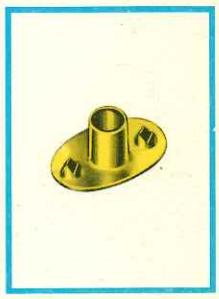





grommets · posts and screws · ferrules · washers · split rivets · lugs

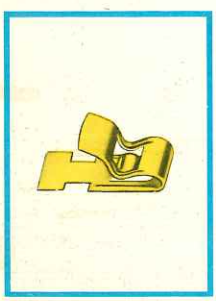
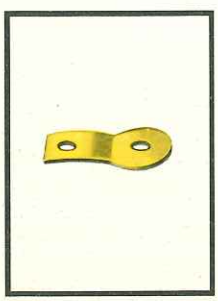
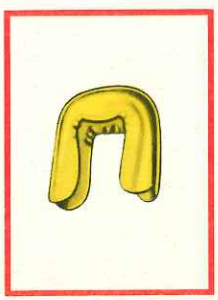






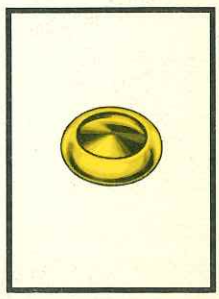
snap fasteners · eyelets · clamps · hole plugs · carbon caps · rivets



terminals · stampings · tubular rivets · rope clamps · caps · eyelets

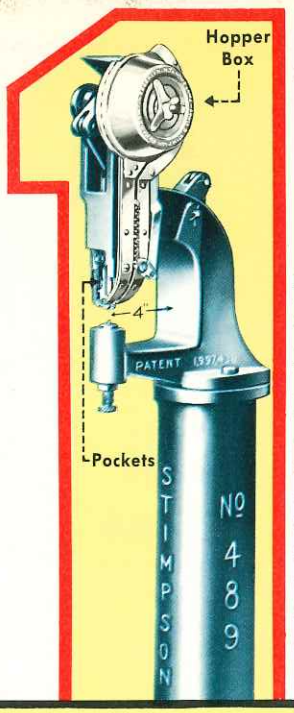


The STIMPSON "68 and Eyeleting System--

--from the world's largest producer of eyelets.

The Stimpson "68 and 1" Eyeleting System achieves versatility while maintaining high quality and lowering costs at the same time . . . a tough combination to beat.

Send for Stimpson's new Eyelet Catalog No. 110 which illustrates over 1750 standard and special eyelets with dimensions and a complete line of modern automatic eyeleting machines.



YES, ONE VERSATILE

No. 489

AUTOMATIC FEED EYELETING MACHINE . . .

. . . to feed and set all lengths in the same diameter series.

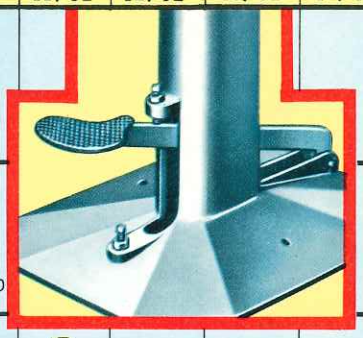
Foot power model shown here but also furnished in electric or pneumatic models and with larger throat depths.

Columns below list additional parts needed (optional at slight extra cost) to enable feeding and setting entire single series.

Change of parts occurs at red separation line.

GRADUATED SIZE EYELETS

ALSO AVAILABLE WITH FLAT FLANGE



All dimensions in inches.	Length Under Flange .093 3/32	.125 4/32	.156 5/32	.187 6/32	.219 7/32	.250 8/32	.281 9/32	.312 10/32	.344 11/32	.375 12/32	.406 13/32	.437 14/32	Hopper Box	Set of Pockets
OUTSIDE DIAMETER .059 / FLANGE DIAMETER .105 / METAL THICKNESS .007	GS 2-3	GS 2-4	GS 2-5	GS 2-6	GS 2-7								ONE	ONE
OUTSIDE DIAMETER .089 / FLANGE DIAMETER .150 / METAL THICKNESS .009	GS 3-3	GS 3-4	GS 3-5	GS 3-6	GS 3-7	GS 3-8	GS 3-9	GS 3-10					ONE	ONE
OUTSIDE DIAMETER .121 / FLANGE DIAMETER .200 / METAL THICKNESS .0095	GS 4-3	GS 4-4	GS 4-5	GS 4-6	GS 4-7	GS 4-8	GS 4-9	GS 4-10	GS 4-11				ONE	ONE
OUTSIDE DIAMETER .152 / FLANGE DIAMETER .245 / METAL THICKNESS .010	GS 5-3	GS 5-4	GS 5-5	GS 5-6	GS 5-7	GS 5-8	GS 5-9	GS 5-10	GS 5-11	GS 5-12			ONE	ONE
OUTSIDE DIAMETER .183 / FLANGE DIAMETER .290 / METAL THICKNESS .0105	GS 6-3	GS 6-4	GS 6-5	GS 6-6	GS 6-7	GS 6-8	GS 6-9	GS 6-10	GS 6-11	GS 6-12	GS 6-13	* GS 6-14	TWO	TWO
OUTSIDE DIAMETER .215 / FLANGE DIAMETER .340 / METAL THICKNESS .011	GS 7-3	GS 7-4	GS 7-5	GS 7-6	GS 7-7	GS 7-8	GS 7-9	GS 7-10	GS 7-11	GS 7-12	GS 7-13	* GS 7-14	ONE	ONE
OUTSIDE DIAMETER .246 / FLANGE DIAMETER .385 / METAL THICKNESS .011	GS 8-3	GS 8-4	GS 8-5	GS 8-6	GS 8-7	GS 8-8	GS 8-9	GS 8-10	GS 8-11	GS 8-12	GS 8-13	* GS 8-14	ONE	ONE

* — double rachet required.

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Stimpson

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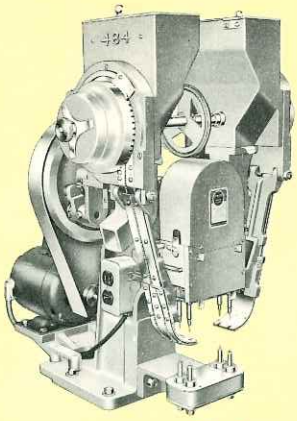
No. 489

Over 37,000 of these popular automatic feed machines already in use.

Also furnished in electric or pneumatic power.

Particularly well suited for setting Stimpson's Graduated Size Eyelets. (See other side.)

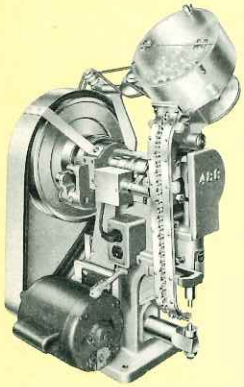


No. 484

SETS 4 EYELETS AT THE SAME TIME

The machine illustrated is quadruple feed. However, this machine can also be furnished as a single, double or triple feed machine.

With factory adjustment this machine can be used as a double cycle machine (punch and set).

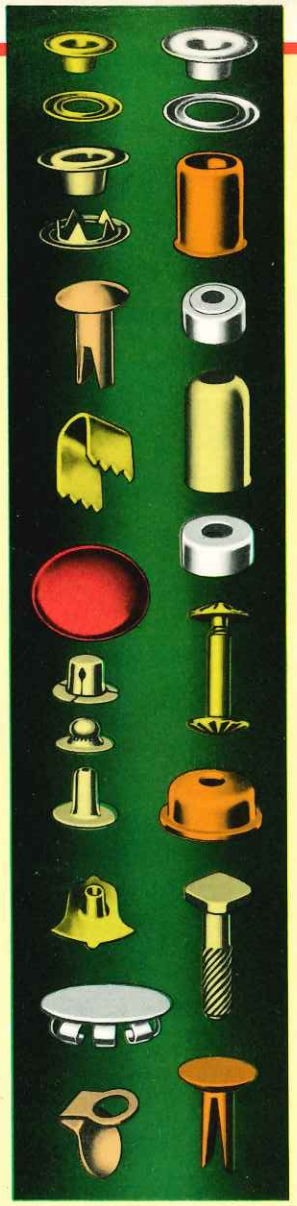


No. 488

DOUBLE ACTION

This machine first punches a hole and then on the second revolution sets an eyelet or grommet on the same tools. With a slight adjustment this machine can be used as a conventional single action type machine.

For complete information write for brochure.



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